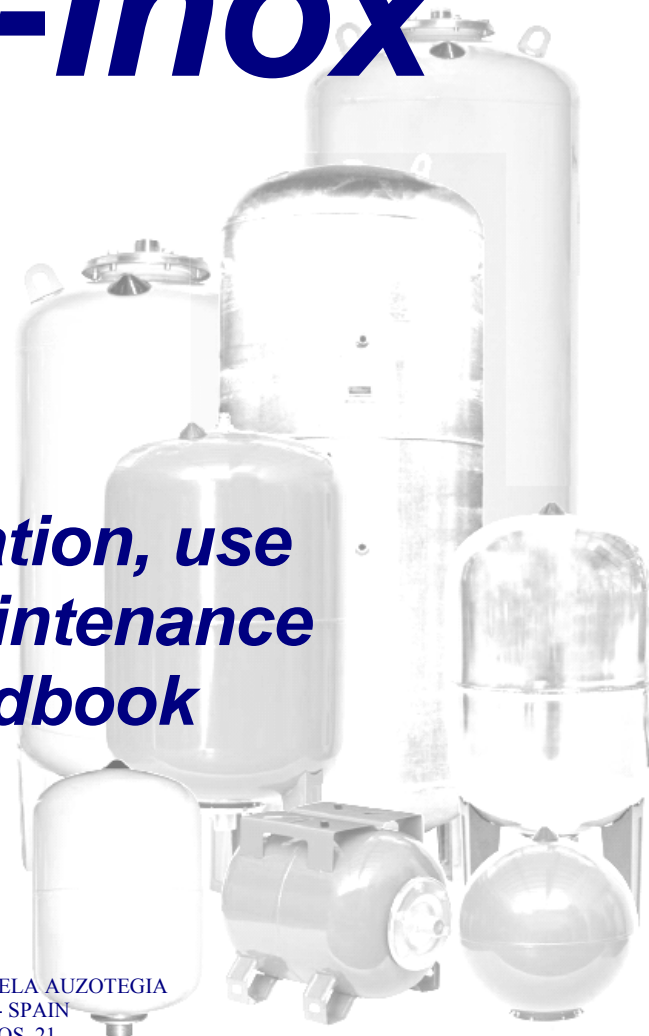




***Replaceable bladder
stainless steel
hydropneumatic tank***

AMR-Inox

***Installation, use
and maintenance
handbook***



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1. DESCRIPTION

Welded stainless steel tanks manufactured according to the European Directive 2014/68/EU. They are made of two inlaid bottoms, joined together through welding cords following the proper procedure and according to the required authorized staff. They are loosely able to resist the working pressure for which they have been designed.

Some holes have been provided in the bottoms for the assembly and fixation of the bladder through a screwed cover and a threaded sleeve according to DIN-259.

The fully waterproof replaceable bladder is made of synthetic flexible rubber as a single piece, keeping constantly isolated water from air, avoiding any possibility of the dilution of air in the water.

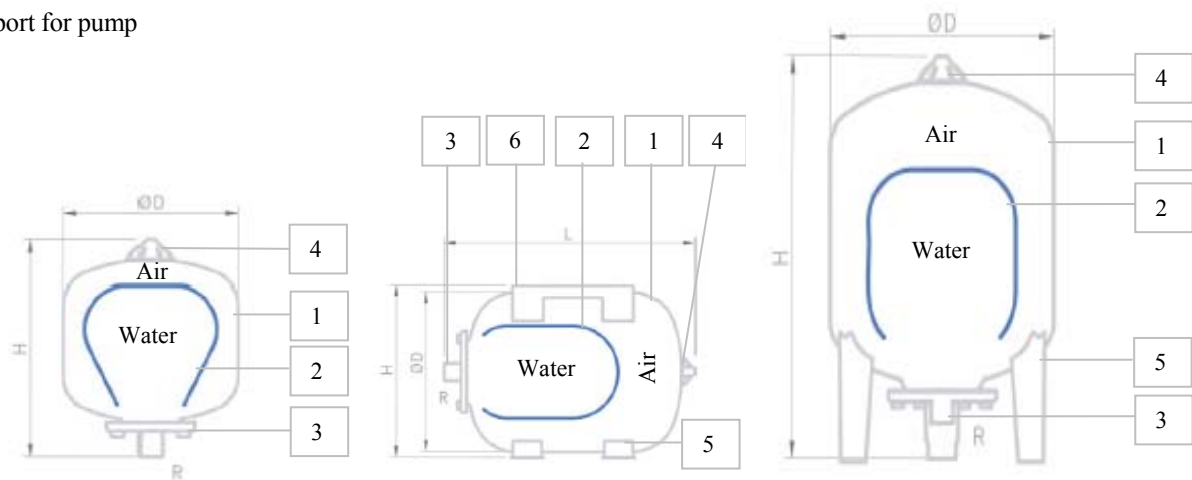
The design of the membrane and its dimension are calculated to fully occupy the inner surface of the tank avoiding thereby its breakage.

AMR-Inox hydropneumatic tanks are provided with a valve for the air-chamber pressure regulation.

The resistance of the tanks are tested at a pressure 1,5 times higher than the maximum working pressure.

2. VESSEL COMPONENTS

- 1.- Steel tank
- 2.- Bladder
- 3.- Threaded stainless steel coupling R1" G.M.
- 4.- Inflate valve
- 5.- Feets
- 6.- Support for pump

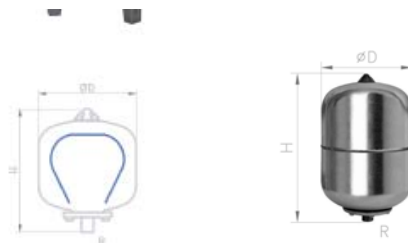


3. CHARACTERISTICS

- ④ **Name:** AMR-*Inox*
- ④ **Use:** Replaceable bladder hydropneumatic tank for booster sets
- ④ **Volume:** 20 – 100 liters
- ④ **Mode:** Vertical / Horizontal
- ④ **Maximum service pressure:** 8 - 10Bar
- ④ **Test pressure:** 12 - 15Bar
- ④ **Precharge pressure:** 1,5 Bar
- ④ **Gas:** Air
- ④ **Temperature Min / Max:** -10°C / +100°C
- ④ **Dimensions:** see below
- ④ **Threaded water connection:** Stainless steel R 1” G.M
- ④ **Membrane:** Replaceable bladder
- ④ **Finish:** Stainless steel
- ④ **Inflate valve:** Included
- ④ **Warranty:** 2 year
- ④ Designed and manufactured according to European Directive 2014/68/EU

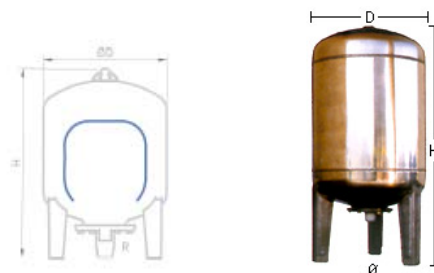
Modelos sin patas 8 - 10 bar

Peso (Kg)	Código	Modelo	Capacidad (Lt)	Presión Máx. (bar)	Dimensiones		R Conexión agua
					∅ D (mm)	H (mm)	
4,5	01020160	20 AMR Inox-pulido	20	10	270	425	1"
4,5	01025140	24 AMR-E Inox-pulido	24	8	350	410	1"
4,5	01025120	24 AMR-E Inox-granallado	24	8	350	410	1"
10	01050160	50 AMR Inox-pulido	50	10	360	620	1"



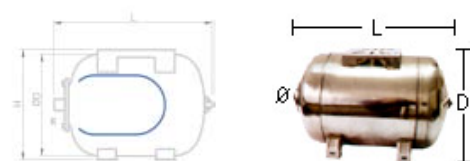
Modelos con patas 10 bar

Peso (Kg)	Código	Modelo	Capacidad (Lt)	Presión Máx. (bar)	Dimensiones		R Conexión agua
					∅ D (mm)	H (mm)	
12	01050240	50 AMR-P Inox-pulido	50	10	360	750	1"
18	03100220	100 AMR-P Inox-pulido	100	10	450	850	1"



Modelos horizontales con soporte 10 bar

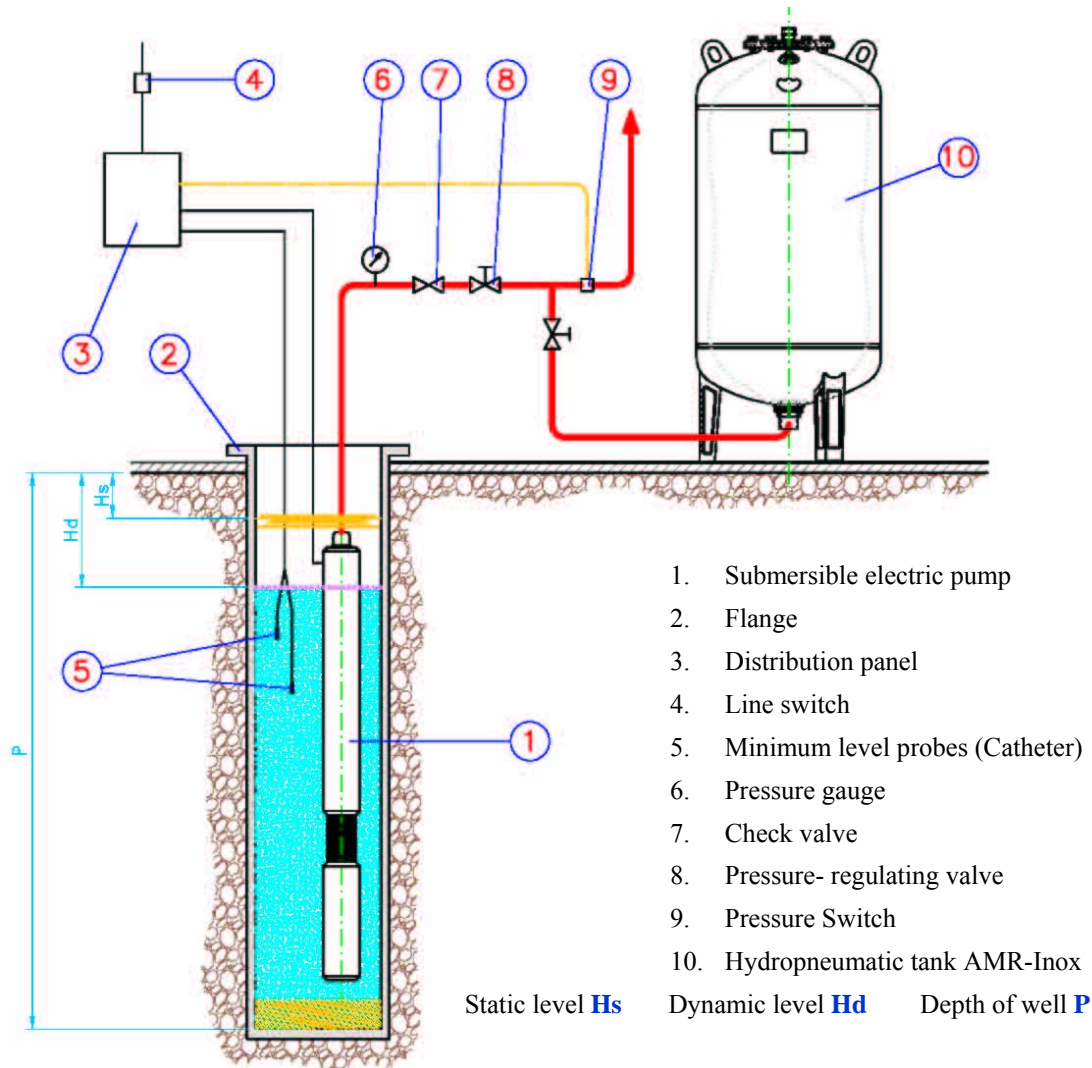
Peso (Kg)	Código	Modelo	Capacidad (Lt)	Presión Máx. (bar)	Dimensiones			R Conexión agua
					∅ D (mm)	L (mm)	H (mm)	
6	01020290	20 AMR-S Inox-pulido	20	10	270	420	300	1"
12	01050290	50 AMR-S Inox-pulido	50	10	360	620	385	1"
18	03100320	100 AMR-S Inox-pulido	100	10	450	740	480	1"



4. APPLICATION

AMR-Inox hydropneumatic tanks are intended for use in water catchments, facilities for drinking water supply, as well as fire groups, forming an essential part of the booster sets. In addition to maintaining a water reservoir pressure and ensure optimal water supply, allow longer life of the booster sets, significantly reducing the number of operations start-stop pump and a significant energy savings.

A typical installation of a hydropneumatic tank could be as follows:



They are not suitable for use with hydrocarbon fluids and those belonging to Group 1 in accordance with European Directive 2014/68/UE.

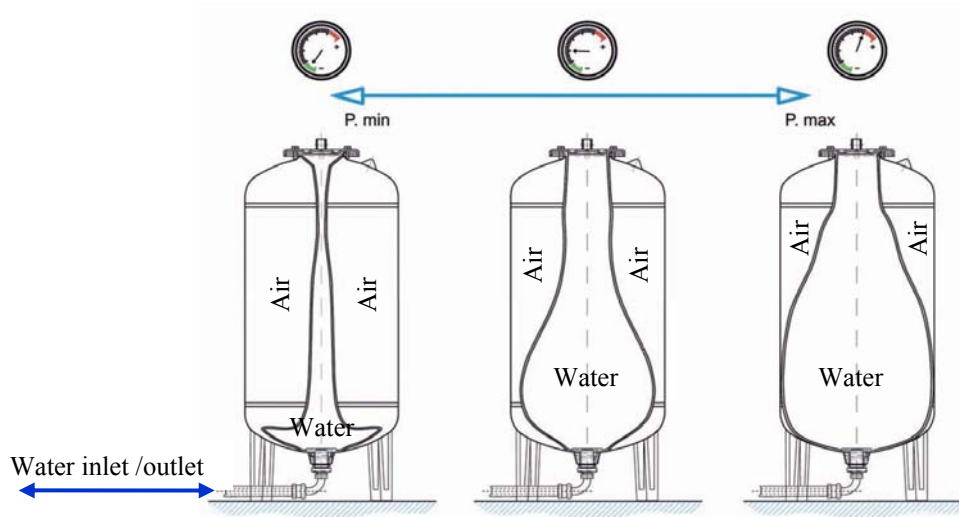
The most important technical characteristics of AMR-Inox hydropneumatic tanks and other data relating to its manufacture are indicated on the label attached to the product. This label should never be deleted or modified. In addition, is provided an instruction handbook of the product.



5. FUNCTIONING

Drinking water collected from the network, a reservoir, etc., is driven into the accumulator by the pump unit.

As the water enters the tank, it is stored inside of the bladder which separates hermetically the air chamber from the water chamber. The entry of water into the AMR-Inox hydropneumatic tank involves a reduction of the initial volume of the captive air in the vessel and therefore the pressure increase.



When the maximum required pressure is reached (pump stop pressure), the pressure switch cuts off the flow of water between the pump and AMR-Inox hydropneumatic tank. At this moment there will be a volume of water stored inside of the hydropneumatic tank at a pressure equal to the stopping pressure of the pump.

Depending on the needs and user requirements, the stored energy through the captive air will push the water contained into the bladder toward the points of consumption.

As a result of the demand and the various supplies from the vessel to the system, the bladder of the tank which contains the water gets empty and the air chamber pressure decreases consequently. As soon as the pressure falls below the pressure at which the pressure switch is calibrated (Pump star pressure), the pressure unit starts working, providing again the necessary water according to the current need and also recovering the normal operating conditions.

While the air chamber pressure is maintained, the cycle runs automatically, as many times as the maximum and minimum pressures are reached. It is therefore essential to implement and verification a periodic maintenance of the air preload pressure in the tank (See Section 7 & 8).

6. INSTALLATION

Check as soon as possible the equipment matches the order and that all components are free from damage, and the correct instructions are enclosed. It is especially important to inspect the pressure vessel for any deformities that could affect its strength. In the event of defects or damage contact the manufacturer.

The hydropneumatic tank bears a designation plate containing all important and necessary data. Check that this matches the stipulated requirements and is appropriate for the system.

Before installation, make sure that the hydropneumatic tank volume has been calculated by authorized staff. Ensure that technical staff has an appropriate profile and training at the facilities of this type of equipment. In any case it should be considered local regulations for the operation of the hydropneumatic tank. Installation and operation must be carried out according to good practice by professional installers and qualified technicians.

They may be installed only vessels whose appearance does not provide damage to the body of hydropneumatic tank. It is prohibited drilling, welding on the vessel or in any item attached to it.

Make sure there is an adequate access around vessel to allow subsequent maintenance and servicing. The equipment must not be over-insulated in any way.

The facility in which the hydropneumatic tank is placed should provide for the installation a security system that limit the pressure and ensure that the pressure does not exceed the maximum working pressure of the hydropneumatic tank.

It is prohibited drilling, welding on the vessel or any item attached to it.

Do not place any valve whose closure may unintentionally cancel the operation of the hydropneumatic accumulator.

Avoid direct radiations over expansion vessel to protect the membrane of possible overheating.

Make sure the hoses and couplings are tight and the working temperature or pressure for which is designed the hydropneumatic tank is never exceeded. Under no circumstances exceed the maximum pressure indicated on the label of the hydropneumatic tank. The vessel could explode.

The pipes must be sized and installed in accordance with the specific requirements according to current national and local regulations.

The pre-commissioning, subsequent fundamental changes in the installation and periodic reviews should be initiated by the user in accordance with regulations in operational safety test.

7. OPERATION

AMR-*Inox* hydropneumatic tanks are supplied from the factory with the inflation pressure specified on the label attached to the product (1,5 Bar - Air). To ensure the proper functioning of the system, this value should be set to a pressure value P_0 , taking into account the characteristics of each installation, by filling air to the preload value P_0 or purging through the valve to reduce the initial air preload to the value P_0 .

Adjusting inflation pressure to P_0 : To ensure proper operation of the hydropneumatic tank is necessary to check and adjust the pressure. In the case in which the hydropneumatic tank is placed on the high side of the pump (Drive), the precharge pressure P_0 has to be adjusted as follow:

$$P_0 \text{ (Bar)} = \text{Pump start pressure} - 0,2 \text{ Bar}$$

In the case in which the hydropneumatic tank is placed on the low side of the pump, the precharge pressure P_0 has to be adjusted as follow:

$$P_0 \text{ (Bar)} = \text{Accumulator inlet pressure} - (0,5 \div 1) \text{ Bar} \geq 1 \text{ Bar}$$

If the initial P_0 required precharge pressure is higher than 3 bar, before reloading nitrogen, it is necessary to,

- *Introduce water through the inlet/outlet connection of the hydropneumatic tank to cover the bottom coupling or orifice.*
- *Isolate the hydropneumatic tank from the installation.*
- *Once this is done, charge or refill with air through the inflation valve up to calculated P_0 pressure.*

After adjusting the pressure according to the instructions outlined above and taking appropriate precautions, it proceeds to communicate the accumulator with the pressurized installation. Its operation is automatic.

8. MAINTENANCE

The maintenance must be performed only by the authorized staff. Never disassemble the vessel without having depressurized the unit and the inner pipe or air chamber to safe values previously.

At least once a year, check that the value of the precharge pressure P_0 of the vessel is maintained within the values indicated in the previous section, taking care to do by the contrast of values at the same temperature, preventing unnecessary and prevent abnormal operation. For this purpose, it is necessary,

- Isolate the hydropneumatic tank from the installation.
- Drain water from hydropneumatic tank.
- Once emptied of water, check pressure through the valve. If the deviation of the measured pressure respect the precharge pressure P_0 is greater than +/- 20%, adjusted to the original value P_0 , following the instructions given in section 7 of the instruction handbook.

At the time of depressurizing hydropneumatic tank and emptying of water, ensure that the vessel has enough water to cover the coupling (inlet) so that the water holds a backpressure which protects the bladder from extrusion.

Make sure that the precharge pressure never exceed the design pressure of the equipment, coupling hoses and couplings are tight and the working temperature and pressure for which is designed the hydropneumatic tank is never exceeded.

As spare parts may be used only the original components of manufacturer.

Periodic tests should be conducted according to the provisions of Pressure Equipment Regulations.

9. DISASSEMBLY

Never disassemble hydropneumatic tank without having depressurized previously the installation and the vessel.

Before proceeding to removal hydropneumatic tank, make sure that all parts exposed to pressure are depressurized. Insulate the vessel from the system. If the measured pressure through the inflation valve is more than 4 bar, firstly reduce the pressure through the purge valve (nitrogen chamber) up to 4 Bar. Then, drain water from hydropneumatic tank. Finally, bleed through the inflation valve, reducing the nitrogen pressure to depressurize the hydropneumatic tank completely. Remove hydropneumatic tank and change.

When replacing the hydropneumatic tank will be disassembled having depressurized the installation and the water temperature below 35°C.

AMR-Inox series vessels are replaceable bladder models. In case of bladder rupture it can replace. Request the corresponding instructions to proceed.

